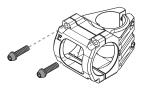




 With your bars in place thread in upper bolts until they are bottomed out, tighten to only 2 Nm. The upper portion of the faceplate should be bottomed out against the stem body.



 Rotate bars to desired position, then thread in bottom bolts and tighten to 3 Nm. Check if bars rotate. If needed increase torque by 1 Nm on bottom bolts only, and check again. Repeat as needed to a MAXIMUM of 5 Nm.\*



\*Engin Cycles will not warranty faceplates cracked due to overtightening. Overtightening of the faceplate is the primary reason for a stem faceplate to crack.

This stem MUST be installed with use of a torque wrench. If you are unsure of your ability to correctly install this product, take it to a professional bicycle mechanic.

Notes: For installing with negative rise, you may flip the faceplate to keep the "NO GAP" on top and the logo right side up, but the profile of the stem will not be as clean.